



## Henkel Partners for Success on Avenue of the Saints Project

**CORNER  
STONES**

Recently the Iowa Department of Transportation awarded Henkel Construction Company contracts to build seven bridges on the Mason City by-pass of the Avenue of the Saints. All of the bridges will utilize steel H-piling and prestressed concrete beams. These bridges will be the first in Iowa to be designed and built using metric specifications.

To help assure quality, on-time results, Henkel has entered into a partnering agreement with the Iowa DOT. This innovative partnering process provides a mechanism for welding project owners, contractors, architects, engineers, subcontractors and suppliers into team members with common goals. The team has signed a charter setting goals and objectives for these bridge projects, and spelling out how they will be attained.

The Saints project is one of the most significant public works undertaking since the Interstate Highway System was begun in 1956. Stretching from St. Louis to St. Paul, the Avenue of the Saints will speed the flow of goods between these two commercial/industrial centers.

In addition, Henkel was awarded the \$1,900,000 contract for constructing an eighth bridge in Cedar Falls. This main street extension from the central business district crossing the Cedar River will include a bikeway and sidewalk on adjoining sides.

Completion dates for these projects are scheduled through April 1998.

*"Partnering has allowed Henkel and the Iowa Department of Transportation to work together to strive for a common goal."*

**Roy Gelhaus,**

**Res. Construction Engineer, Iowa Department of Transportation**

Henkel Construction Company is a full service general contractor based in Mason City, Iowa. Henkel builds high quality structures for commercial, institutional, heavy-highway and industrial clients throughout the Upper Midwest and, for some clients, nationwide.

